

# AUTOMATIC FORM, FILL AND SEAL PACKAGING SYSTEM MODEL 540



## Automation Made Easy

High speeds, reduced film usage, reduced labor and increased daily packaging production all add up to one thing, an increased bottom line. To maximize the benefits of your automation investment your plant needs to run consistently, all day, every day. The model 540 is just the machine to get you there. Production speeds of 40 bags per minute while using less film per bag are just the beginning. We've incorporated field proven belt path, bag top sealer and jaw designs that reduce the amount of moving parts by almost 40% and reduce the need for operator adjustment.

# Model 540

## High Speed Form, Fill and Seal Packaging System

### Easy to run

The best technology doesn't help if your operators can't run it. That's why we've made the model 540 easy to operate and maintain. We've included variable speed controls on the volumetric filler to speed bag changes and the same control on the hot air sealer to make matching conveyor speeds fast and easy. The new touch screen operator control like gussets, in bag handles or zipper, the 540 remains easy to run and keeps running fast, no matter what options you add.

### Standard Features

- Fast 40+ bags per minute
- 304 stainless construction
- Automatic bag venting
- Easy view low product level light
- Industrial sealed operator switches
- Simplified lever style jaw assembly
- Serpentine belt path eliminates pulley adjustment
- Extruded film belts improve reliability
- Monochrome touch screen operator control
- Easy Run Hot Air Sealer
- AC variable speed controlled heat sealer
- AC variable speed controlled volumetric feeder
- 24V DC Single Control Panel
- Hand held remote control



540 pictured with optional color touch screen

### Options:

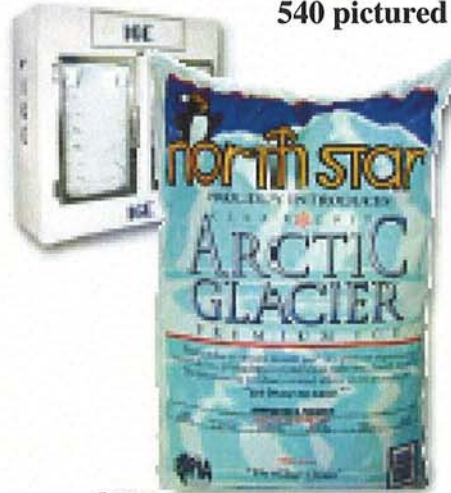
- Date Coder
- Bag Bottom Gusset
- Bag Top Trimmer
- Handle Former
- Re-closable zipper
- Color touch screen operator control

### Specifications:

- Size: L 14' 6", W 2' 11", H 4' 7"
- UL Approved Electronics
- Air/Power Requirements
  - Air: 1 ea 30 CFM@80psi
  - Electric: 1 ea 220V, Single Phase, 60 Hz, 60 FLA
- Bag Sizes: Width 11" to 18" and 20"
  - Length 14" to 35"
  - Weight 5 lb to 40 lb\*

\*40lb weight depends on the type of ice being packaged. Consult factory to confirm for your application.

- Poly film: 1.75 mil minimum



Heat sealed bags reduce bag cost, increase display space and provide a safe "tamperproof" package.



Increase your packaged bag revenue by adding convenience features, such as zipper or handle.



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